The IV Series Injection Valves and IQ Series Injection Quills facilitate injection of chemicals away from pipe or tank inner walls, ensuring rapid mixing and preventing corrosion. Each design includes a built-in ball check valve with Hastelloy C™ spring to prevent back-flow of the process liquid into the chemical feed line. Both the IV and IQ Series provide MNPT process connections with the IV featuring an union allowing the ball check to be rebuilt. All Injection Quills are available in PVC, CPVC and PVDF to match the widest range of chemicals.

**KEY FEATURES AND BENEFITS**

- Built-in ball check valve with Hastelloy C™ spring, with the IV check being rebuildable
- Threaded MNPT End Connections
- FPM O-Ring Seals
- 45° Bevel on Quill Tip
- Pressure rated to 150 psi @ 70°F

**OPTIONS**

- Flat Bevel
- BSPT or Socket End Connections
- EPDM O-Ring Seals

**TYPICAL APPLICATIONS**

- Chemical Dosing
- Transfer and Processing
- Chlorination Systems

**MATERIALS**

- PVC Cell Class 12454 per ASTM D1784
- CPVC Cell Class 23447 per ASTM D1784
- PVDF
- FPM or EPDM O-Ring Seals
### IV Series Injection Valves / IQ Series Injection Quills

**Valve and Quill Sizes 1/2" to 1"

#### IV Series Parts List
1. Check Valve
2. Union Nut
3. Quill

#### IQ Series Parts List
1. Check Valve
2. Quill

#### Valve Dimensions (Inches / Millimeters)

<table>
<thead>
<tr>
<th>Connection Size</th>
<th>A</th>
<th>B</th>
<th>C</th>
</tr>
</thead>
<tbody>
<tr>
<td>in / DN</td>
<td>in / mm</td>
<td>in / mm</td>
<td>in / mm</td>
</tr>
<tr>
<td>1/2 / 15</td>
<td>8.50 / 216</td>
<td>4.00 / 102</td>
<td>0.54 / 14</td>
</tr>
<tr>
<td>3/4 / 20</td>
<td>8.50 / 216</td>
<td>4.00 / 102</td>
<td>0.67 / 17</td>
</tr>
<tr>
<td>1 / 25</td>
<td>8.50 / 216</td>
<td>4.00 / 102</td>
<td>0.84 / 21</td>
</tr>
</tbody>
</table>

#### Quill Dimensions (Inches / Millimeters)

<table>
<thead>
<tr>
<th>Connection Size</th>
<th>A</th>
<th>B</th>
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</tr>
</thead>
<tbody>
<tr>
<td>in / DN</td>
<td>in / mm</td>
<td>in / mm</td>
<td>in / mm</td>
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<tr>
<td>1/2 / 15</td>
<td>5.50 / 140</td>
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<td>0.54 / 14</td>
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<td>3/4 / 20</td>
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<td>4.00 / 102</td>
<td>0.84 / 21</td>
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</table>

### Sample Installation